

MAC/352 – MAC/353 Double Side Ear Lug Welding Machine



➤ *MAC/352 is suitable to weld ear lugs after ring seaming.*



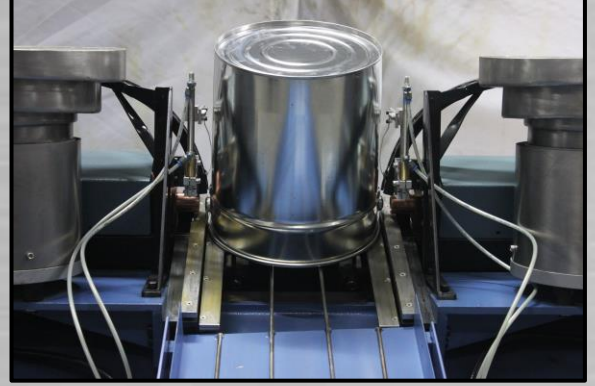
➤ *MAC/353 is suitable for open top cans and pails.*

The machine is designed for automatically aligning and welding of ear lugs on conical pails or round can bodies in single operation.



Place the body on the pneumatic stopper and depress the foot pedal. Automatically the operation will be started. The ear lugs for each side will be fed from the vibrators to the electrodes. The electrodes will clamp the body and start welding operation. After welding, the body will slide from the loading table and machine is ready for next operation. It is possible to weld ear lugs after ring seaming.

- External water cooling system
- Aligning/feeding of ear lugs by vibrator
- Electronic welding control
- Pre-heating before welding
- Adjustable welding power and time
- Welding of internally painted cans



Technical Data:

Capacity	30 cpm
Can Diameter (adjustable)	160 - 300 mm
Transformer Power	70 kVA
Supply Voltage	220/380 Volt - 50/60 Hz
Air Consumption	5 Bar 1.1 lt/operation
Approx. Machine Weight	850 Kg
Machine Dimension	1250 x 900 x 150 mm

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