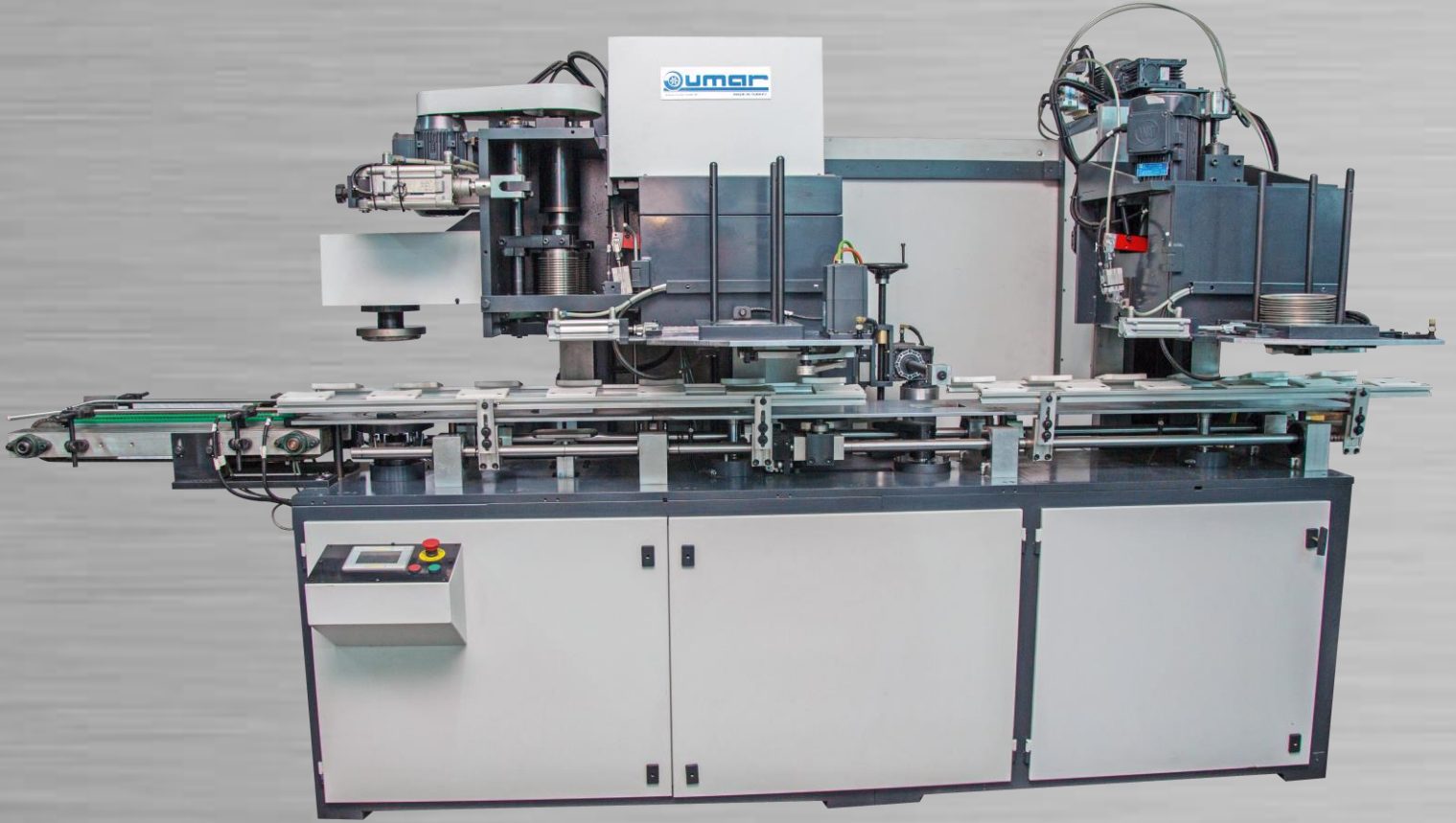


## MAC/3600 Horizontal Body Assembly Machine



This line consists of:

- ✓ Infeed conveyor
- ✓ Automatic round flanging unit
- ✓ Automatic lower and upper seaming units with lid feeder
- ✓ Optionally, beading unit (for food cans) and necking unit can be added to the machine.



Fully automatic vertical assembly line is developed for producing paint and food cans that can be worked as compatible with automatic and semi-automatic welding machines.

- Can be produced one side open cans
- Seaming of end, lid and ring
- PLC and touch display control system
- Practical tool changing for different diameters
- Practical height adjustment with adjustment wheel and ruler
- All pneumatic system is FESTO and all electrical components are SIEMENS

### Technical Data:

<b>Capacity</b>	<b>50 - 60 cans/minute*</b>
<b>Body Diameter Range</b>	63 - 175 mm
<b>Body Height Range</b>	100 - 300 mm
<b>Sheet Thickness</b>	0.2 - 0.4 mm
<b>Operation Air Pressure</b>	4 Bar
<b>Motor Power</b>	8 kW
<b>Supply Voltage</b>	220/380 V
<b>Average Machine Weight</b>	2000 Kg
<b>Machine Dimension</b>	3000 x 1000 x 2000 mm

*\* Depends on body dimensions*

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